# 4" width - ductile iron slotted grate









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Certified to EN 1433 Load Class F - 200,000 lbs - 4,182 psi



## **Specifications**

## General

The surface drainage system shall be ACO PowerDrain or SlabDrain, complete with ACO ductile iron slotted grate with 'PowerLok' locking as manufactured by ACO Polymer Products, Inc. or similar approved.

## Material

The covers shall be manufactured from ductile iron and have **minimum** properties as follows:

- Independently certified to meet Load Class F to EN 1433 - 200,000 lbs - 4,182 psi
- Ductile iron to ASTM 536-84 Grade 65-45-12
- Intake area of 166 sq. com per ½ meter of grate

The overall width of 5.43" (138mm) and overall length of 19.68" (500mm). Slots measure at a maximum of 2.03" (52mm).

## Grate

Grate is slotted ductile iron. Ductile iron ASTM 536-84 - Grate 65-45-12. After removal of grates there shall be uninterrupted access to the trench to aid maintenance. Grates can be used for PowerDrain or SlabDrain.

## Installation

The trench drain system and grates shall be installed in accordance with the manufacturer's installation instructions and recommendations.

\* delete as appropriate



ACO Specifi

Plan view

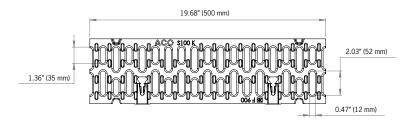
# 4" width - ductile iron slotted grate

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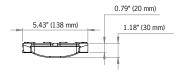






## **Side elevation**





Description	Part No.	Length inches <i>(mm)</i>	Width inches (mm)	Weight lbs.
PowerLok grate SK1 ductile iron slotted steel grate - CI F	96082	19.68 (500)	5.43 (138)	12.3

PowerLok locking mechanism

# PowerLok Grate Lug PowerLok Device 'unlocked' position PowerLok Rail

ACO PowerLok is a patented boltless locking system. Grates are removed and replaced with minimum time and effort for ease of maintenance.

Lugs on the rail opposite the **PowerLok** device slots into recesses in the grate. The **PowerLok** device is used to engage the lug on the rail at two locations per grate to 'lock' the grate to the channel.

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## **Southeast Sales Office**

PowerLok Device 'locked' position

Recess in Grate

PowerLok Rail

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## Follow us on



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